

邯郸市浩盛紧固件有限公司
HANDAN HAOSHENG FASTENER CO.,LTD.

公司简介 COMPANY INTRODUCTION

邯郸市浩盛紧固件是一家专业生产高强度紧固件的大型制造企业。

主要生产高强度外六角螺栓，内六角螺栓和螺母。产品执行国标GB以及德标DIN、美标ANSI/ASME、国际标准ISO、英标BS等国际标准。产品机械性能等级涵盖8.8级，10.9级，12.9级等。

公司成立于1996年，厂房面积20000多平米，公司现有员工180人，技术人员50余人，并拥有多套大型网带式热处理和球化退火炉设备，几十套多工位冷锻机，设备全部引进台湾正耀，上海春日，宁波思进等国内外知名品牌。可生产各种规格尺寸，月生产量达2000多吨。

经过二十多年的成长和发展，邯郸浩盛已拥有完善的质量管理体系。并通过了ISO9001-2008质量管理体系认证。公司配备各种检测、检验和试验设备，产品质量全过程受控，产品质量得到了可靠保证，稳定的品质使我们产品已远销欧洲，美洲，澳洲，非洲，中东，东南亚等地区。

资质荣誉：

- 中国机械通用零部件工业协会紧固件分会常务理事；
- 河北省紧固件行业协会副会长单位；
- 永年进出口商会副会长单位；
- ⊕《重合同守信用企业》
- ⊕《优秀企业》
- ⊕《出口创汇优秀企业》
- ⊕《标准件行业领军企业》

Handan Haosheng Fastener Co.,Ltd., founded in 1996, is a large and professional manufacturer of high-strength fastener. Our factory located in Yongnian County, Handan City, Hebei Province, China, covers an area of 20000 square meters. Now we have advanced cold-forged machine, heat treatment machine and spheroidizing annealing equipment, most of which imported from Taiwan. Output is over 2000 tons every month.

Main product Standards: Germany Standard (DIN), the U.S. Standard (ANSI/ASME), British Standard (BS), China National Standard (GB), and other international standards. And the grade include 8.8, 10.9, 12.9.

With more than 20 years development, our quality control system has passed ISO 9001:2008 certification. With a full range of advanced fastener testing equipment and several experienced engineers and quality controllers, the product quality is ensure effectively controlled in the whole production process. Effective inspection report with corresponding material certificate will be provided for each product.

Mainly markets: Europe, America, Australia, Africa, Southeast Asia, Middle East etc.



螺纹 Thread	材质 Material	性能标准 Property Standards	规格范围 Dia.Range	性能等级 Property Class
METRIC 制	Carbon Steel & Alloy Steel 碳 钢 合 金 钢	DIN931	M4~M100	8.8/10.9/12.9
		DIN933	M4~M100	8.8/10.9/12.9
		DIN558	M4~M100	8.8/10.9/12.9
		DIN601	M4~M100	8.8/10.9/12.9
		DIN960	M4~M100	8.8/10.9/12.9
		DIN961	M4~M100	8.8/10.9/12.9
		DIN912	M4~M100	8.8/10.9/12.9
		DIN934	M4~M100	8.8/10.9/12.9
		DIN555	M4~M100	8.8/10.9/12.9
		DIN439	M4~M100	8.8/10.9/12.9
		DIN5587	M4~M100	8.8/10.9/12.9
		DIN6334	M4~M100	8.8/10.9/12.9
		DIN6914	M4~M100	8.8/10.9/12.9
		DIN7990	M4~M100	8.8/10.9/12.9
		DIN6915	M4~M100	8.8/10.9/12.9
		ASTMA325M	M12~M36	
		ASTMA490M	M12~M36	
		ANSI/ASME B18.2.7M	M12~M36	2/5/8
		ASTMA574M	M6~M36	
		ASTMF912M	M6~M36	
		GB5782	M4~M100	8.8/10.9/12.9
		GB5783	M4~M100	8.8/10.9/12.9
		GB5785	M4~M100	8.8/10.9/12.9

螺纹 Thread	材质 Material	性能标准 Property Standards	规格范围 Dia.Range	性能等级 Property Class		
METRIC 制	Carbon Steel & Alloy Steel 碳 钢 合 金 钢	GB5786	M4~M100	8.8/10.9/12.9		
		GB1228	M4~M100	8.8/10.9/12.9		
		GB30	M4~M100	8.8/10.9/12.9		
		GB21	M4~M100	8.8/10.9/12.9		
		GB70	M4~M100	8.8/10.9/12.9		
		GB52	M4~M100	8.8/10.9/12.9		
		GB6170	M4~M100	8.8/10.9/12.9		
		GB41	M4~M100	8.8/10.9/12.9		
		ISO898	M4~M100	8.8/10.9/12.9		
		ISO4017	M4~M100	8.8/10.9/12.9		
		ISO4014	M4~M100	8.8/10.9/12.9		
		ISO4016	M4~M100	8.8/10.9/12.9		
		ISO4032	M4~M100	8.8/10.9/12.9		
		ISO4762	M4~M100	8.8/10.9/12.9		
		EN14399	M4~M100	8.8/10.9/12.9		
		INCH 美 制	Carbon Steel & Alloy Steel 碳 钢 合 金 钢	ANSI/ASME B18.2.1	1/4/4	2/5/8
				ANSI/ASME B18.2.2	1/4~4	2/5/8
				ANSI/ASME B18.2.6	1/2~1 1/2	2/5/8
				ASTMA325	1/2~1 1/2	
				ASTMA490	1/2~1 1/2	
ASTMA307	1/4~1 1/2					
ASTMA574	1/4~1 1/2					
ASTMF912	1/4~1 1/2					
INCH 英 制	Carbon Steel & Alloy Steel 碳 钢 合 金 钢			BS916	1/4~4	



六角螺栓

材料: 碳钢、合金钢

规格: M4~M100; 1/4~4"

长度: 6~1000mm

性能等级: ISO898:8.8~12.9; ASTM A307, A354, A449, SAE J429 Gr.2~Gr.8

HEX BOLT SERIES

Material: Carbon Steel, Alloy Steel

Diameter: M4~M100; 1/4~4"

Length: 6~1000mm

Property Class: ISO898:8.8~12.9; ASTM A307, A354, A449, SAE J429 Gr.2~Gr.8



圆柱头内六角

材料: 碳钢、合金钢

规格: M4~M100; 1/4~4"

长度: 6~300mm

性能等级: ISO898:8.8~12.9; ASTM A574, A574M, F837, F837M

Socket Head Cap Screws

Material: Carbon Steel, Alloy Steel

Diameter: M4~M100; 1/4~4"

Length: 6~300mm

Property Class: ISO898:8.8~12.9; ASTM A574, A574M, F837, F837M



钢结构（重型六角系列）

规格: M12~M36; 1/2~1 1/2"

长度: 25~1000mm

性能等级: ISO898:8.8~10.9GB1231:8.8S,10.9S,JIS1186;EN14399;ASTMA325/A325M,A490/A490M

STEEL STRUCTURAL SERIES(Heavy Hex Series)

Diameter:M12~M36; 1/2~1 1/2"

Length:25~1000mm

Property Class:ISO898:8.8~10.9GB1231:8.8S,10.9S,JIS1186;EN14399;ASTMA325/A325M,A490/A490M



螺母

规格: M4~M100; 1/4~4"

性能等级: ISO898:4~12

Nuts

Diameter:M4~M100; 1/4~4"

Property Class:ISO898:4~12

非标定制

Non-standard



非标定制

材料：碳钢、合金钢

规格：M4~M100；1/4~4"

长度：6~1000mm

性能等级：ISO898:8.8~12.9；ASTMA307,A354,A449,SAEJ429Gr.2~Gr.8



Non-standard

Material: Carbon Steel, Alloy Steel

Diameter: M4~M100; 1/4~4"

Length: 6~1000mm

Property Class: ISO898:8.8~12.9; ASTMA307,A354,A449,SAEJ429Gr.2~Gr.8

大型球化退火炉



工艺用料

先进的设备，优质的高晶拔丝模配合质量上乘的拔丝粉，充分保证精线尺寸精度等级和弥补磷化膜经拉拔缩减后的润滑效果，有效降低后序加工时机器和模具的成本。

Process materials

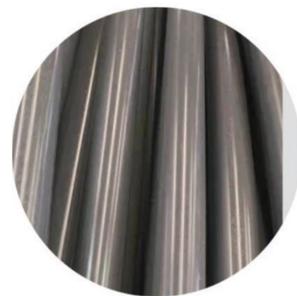
Process materials: advanced equipment, high-quality high-crystal wire drawing die and high-quality wire drawing powder fully ensure the dimensional accuracy grade of fine line and make up for the lubrication effect of phosphating film after drawing reduction, so as to effectively reduce the cost of machine and die during subsequent processing.

质保措施

退火炉设备技术先进，惰性气体保护装置有效防止氧化，碳势控制装置有效防止脱碳，每炉料经退火后均严格测试脱碳层、硬度、抗拉强度、金相等级、球化率等理化性能指标，材料周转过程中均用软质羊毛绳索吊装、叉车装卸中挑杆用富有弹力的橡胶包裹，避免材料受到磕碰、拉伤、钝伤等机械性伤害。确保每吨材料合格出厂。

Quality control

Quality assurance measures: the annealing furnace equipment is technologically advanced, the inert gas protection device effectively prevents oxidation, and the carbon potential control device effectively prevents decarburization. After annealing, the mechanical performance indexes such as decarburization layer, hardness, tensile strength, metallographic grade and spheroidization rate of each furnace charge are strictly tested. During material turnover, soft wool ropes are used for hoisting. During forklift loading and unloading, the pick-up bar shall be wrapped with elastic rubber to avoid mechanical injury such as bump, strain and blunt injury. Ensure that each ton of material is qualified for delivery.



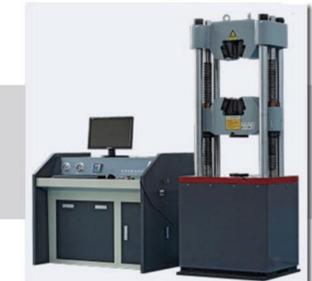
销售加工精线

CHQ-Wire

高端精线

合金钢

中低碳钢





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